

DIRECT DRIVE MEDIUM SPEED HIGH SPEED





## **GEISLINGER.** LEADERS IN ENGINEERING.



For more than 60 years Geislinger has been driven by its inventive spirit to develop innovative, individually customized coupling, damper, and shaft solutions for large engines and all kinds of drivetrains.

Geislinger is not only the expert in torsional vibration solutions, but also has more than 25 years of experience in manufacturing products made from fibre composites. The Gesilco® product group underlines the innovative spirit of the company.

Reliable wind turbine drive systems demand sophisticated solutions. Geislinger offers tailor-made coupling and shaft solutions for your drivetrain system. The Geislinger Compowind<sup>®</sup> Coupling is ideally suited for mediumand high-speed wind turbines as well as for direct-drive technologies. Low reaction forces

virtually eliminate non-torgue loads and lead to a significant improvement in the dynamic drivetrain behavior.

Wind drivetrains at onshore sites not only need to be reliable but also silent. With increasing rotor diameters, reduced rotational speeds, growing structures of drivetrains and particularly the reduction of the masking energy of future onshore wind turbines, new and more sophisticated solutions need to be put into consideration. Geislinger products such as the Geislinger coupling or the Geislinger torsional spring type damper have been used successfully for many years in gear drives to reduce structure borne noise. Moreover, Compowind<sup>®</sup> bears the potential to reduce wind turbine noise by attenuating the sound path from the gearbox to the rotor blades and to the tower.

The intense collaboration and exchange between the Geislinger R&D department, the production team, and our focus on tailormade solutions gives Geislinger products a unique advantage.

At Geislinger, we believe that the secret to creating the best product solution for our customers is to precisely design and craft every key element. With more than 60 years of experience in manufacturing tailor-made product solutions, we have learned how to get it exactly right.

## **CUSTOMIZED SOLUTIONS. BY GEISLINGER.**

In-house Design, Torsional Vibration Calculation (TVC), FEM, Whirling Calculation and Production

□ State-of-the-art manufacturing methods with advanced composite materials

□ The tight integration between R&D and production enables customized solutions for your specific needs

The compact and lightweight Gesilco<sup>®</sup> design paves the way for great opportunities.

The design, size, function and fibre angles of our Gesilco<sup>®</sup> products can be adapted to the specific requirements of your application. Acoustically optimized product solutions are possible as well.

### MANUFACTURING. **DESIGN AND CALCULATION BY GEISLINGER**





## GEISLINGER COMPOWIND®

The Geislinger Compowind<sup>®</sup> coupling is based on more than 25 years of experience in developing fatigue resistant, maintenancefree and weight-saving couplings and shaft lines.

Installed between the rotor and the gearbox, the low speed shaft coupling is made from advanced fibre composites which enable the gearbox to be mounted rigidly onto the main frame. Additionally, the Compowind<sup>®</sup> Coupling facilitates highly integrated nextgeneration drivetrain architectures. Thanks to its low and almost linear restoring forces, virtually all occurring non-torque loads are effectively absorbed by the composite membranes.

Compowind<sup>®</sup> protects the gearbox and the whole drivetrain by significantly reducing non-torque loads. It allows the gearbox to be rigidly attached to the main frame for which reason drivetrain bending Eigenmodes are virtually eliminated and the dynamic behavior is improved beyond comparison. This is not only important under severe load conditions and after the occurrence of special events, but also helps to achieve tonality free wind turbines: The comparatively low stiffness and the good damping properties of the Geislinger Compowind® reduce the sound transfer from the gearbox to the rotor blades, while the attenuation of Eigenmodes helps to reduce sound propagation within the drivetrain in general. For this reason, the noise radiation from the rotor blades, the gearbox housing, the gearbox supports, and the tower is effectively reduced. This poses an additional customer value and a clear competitive advantage for onshore applications.

Compowind<sup>®</sup> is resistant to heat, frost, saltwater and oil and offers electrical insulation as an option. The use of advanced materials and our state-of-the-art manufacturing methods give wind turbine producers a competitive lead in the race for weight, enhancement of reliability and reduction of operational cost (OPEX). Every Compowind<sup>®</sup> is customized to each application.



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Dynamic loads, rotor overhung, and drivetrain weight cause non-torque loads, which – independent of the concept – are present on three-point and four-point suspensions, integrated drivetrains and gearboxes. Non-torque loads can significantly affect the reliability of the gearbox. It can be expected that the reduction of non-torque loads and the enhancement of the dynamic system behavior will reduce premature gearbox failures, resulting in reduced gearbox exchange cost and increased energy production. The reduction of operational expenditure (OPEX) over the entire wind turbine life will have a positive impact on the levelized cost of energy (LCOE). A dynamic load study as well as a commercial study done by the CWD (Center for Wind Power Drives, RWTH Aachen) is available on demand.

### TECHNICAL DATA

- Torque & Misalignment: Customized to your requirements
- Ambient temperature: -45°C to 100°C

### ADVANTAGES

- Fatigue resistant
- □ Maintenance-free
- Low restoring forces
- Sound insulation
- Weight saving design
- □ Electric insulation (optional)
- No aging, no wear, resistant to heat, frost, saltwater and oil
- Geislinger monitoring system GMS is available

Geislinger Compowind<sup>®</sup> coupling containing four membranes and an intermediate tube.



### FUNCTIONALITY **OF THE COUPLING**



### **Conventional drivetrain**

with the gearbox elastically mounted and hydraulic torque supports

Static and dynamic deflections transmit bending moments from the rotor to the gearbox and its components. These non-torgue loads cause excessive, uneven and unpredictable loads to the drivetrain components and affect the reliability and uptime of wind turbines significantly. The elastically mounted gearbox produces Eigenmodes (mainly drivetrain bending modes), resulting in an unfavorable dynamic system behavior and increased fatigue load (see example of dynamic load study).

### Pitch moment (My)

on the input shaft of the gearbox



### Drivetrain with Geislinger Compowind® and the gearbox rigidly mounted

The Geislinger Compowind<sup>®</sup> is the first coupling of its kind to enhance the reliability of your wind turbine's drivetrain. The coupling protects the drivetrain through a significant reduction of non-torque loads and a clear enhancement of the dynamic system behaviour. Thanks to the low restoring forces of the low-speed coupling, gearbox loads are independent from the wind turbine conditions (see example of dynamic load study).

### Thrust force (Fx)

on the input shaft of the gearbox – E-Stop



### **COMPONENTS OF THE COMPOWIND® COUPLING**

Fatigue-resistant dual membrane technology for high misalignment capacity

Thin-walled, high-strength intermediate shaft







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### INTEGRATED MEDIUM SPEED DRIVETRAIN



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# DIRECT DRIVE WIND TURBINE OUTER ROTOR

Low speed shaft coupling Geislinger Compowind®











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### DRIVETRAIN WITH 3-POINT SUPPORT

Low speed shaft coupling Gesilco<sup>®</sup> Disc

High speed shaft coupling Gesilco<sup>®</sup> Butterfly





### INTEGRATED DRIVETRAIN WITH 3-POINT SUPPORT

Low speed shaft coupling Gesilco<sup>®</sup> Disc



### DRIVETRAIN WITH 3-POINT SUPPORT

Flexible gearbox support Gesilco<sup>®</sup> Disc

High speed shaft coupling Gesilco<sup>®</sup> Butterfly





### **INTEGRATED DRIVETRAIN WITH 3-POINT SUPPORT**

Flexible gearbox support Gesilco<sup>®</sup> Disc









Even under extreme conditions, the highest shock resistance of our products is a great benefit. Additionally, Gesilco<sup>®</sup> products are resistant in hot and cold ambient temperatures.



Gesilco<sup>®</sup> products offer electrical insulation as an option.

High speed shaft coupling



## **GEISLINGER. ONE CENTER. SEVEN BENEFITS.**

Geislinger offers innovative, individually customized coupling, damper, and shaft solutions for your drive system. The design, size, function, and fibre orientation of your Gesilco<sup>®</sup> products are adapted to the specific requirements of your application.

## EXTREME ROBUST



Our Gesilco<sup>®</sup> product range is maintenance-free and: "built to last". The use of advanced materials and our state-of-the-art manufacturing methods give customers a competitive edge and lead to the lowest cost of ownership (TCO).



Wind drive systems benefit from low, almost linear restoring forces as well as from the highest torque transmission with best dynamic behavior.



Gesilco<sup>®</sup> products are characterized by their lightweight and compact design. This results in a weight reduction of up to 90% compared to standard solutions and leads to a significant improvement in the dynamic drivetrain behavior.



Acoustically optimized product solutions are possible as well. The acoustic competence of Geislinger is underlined by its worldwide unique Geislinger Acoustic Test Bed.



## FURTHER GEISLINGER PRODUCTS FOR WIND POWER APPLICATIONS:





## Geislinger

### Lightweight, maintenance-free coupling for double digit MNm class

ses noticeably, resulting in reduced operational costs.

**Benefit:** Reduction of wind turbine noise,

gearbox load reduction, maintenance-free

### Geislinger **Gesilco<sup>®</sup> Shaft**

### Lightweight, maintenance-free shaft solution

The Compowind<sup>®</sup> is based on an innovative The Gesilco<sup>®</sup> shaft lines are made of advanced The Gesilco<sup>®</sup> Disc was originally designed for clo- High reliability, long intervals between overhauls, concept of lightweight and maintenance-free composite material and are characterized by sed coupled generator sets. In wind drivetrains, a and low operating costs are some of the main fibre composite membranes. Installed between their one-piece manufacturing with an integra- Gesilco® Disc is the ideal replacement for a steel features of the coupling. Integrated to a wind the rotor hub and the gearbox, the low-speed ted fibre flange connection. The Gesilco<sup>®</sup> shafts coupling used in integrated medium-speed dri- gearbox, a Geislinger coupling bears the potenmisalignment coupling protects the gearbox and can easily be adapted to your requirements. vetrains to couple the gearbox drive end to the tial to reduce structure borne noise at its origin: the whole drivetrain by significantly reducing Geislinger Gesilco<sup>®</sup> shafts are characterized by rotor shaft. It is electrically isolating to safeguard Integrated onto a gearwheel of a high-speed non-torque loads. The coupling allows the gear- outstanding shock capabilities and good acoustic the gearbox bearings from tracking current. The gearbox, the torsional elastic coupling reduces box to be mounted rigidly onto the main frame, attenuation and can easily be adapted to your flat membrane allows the transmission of high angular accelerations as a result of gear mesh without elastomerhydraulic mounts. As a result, requirements. Complete packages with steel torsional vibratory torques and radial forces at excitations. It is already a validated, proven and bending modes and dynamic effects are virtually adapters, bearings, bulkhead seals and Gesilco® high engine speeds. The Gesilco® Disc is also sui- widely used solution to reduce structure borne eliminated. The reliability of the drivetrain increa- composite misalignment couplings are possible. table to bear axial loads of a certain magnitude. noise in large combustion engines.

**Benefit:** Weight reduction, maintenance-free



### Geislinger Gesilco<sup>®</sup> Disc

Radially stiff and fatigue-free coupling

Benefit: Elimination of electrocorrosion in integrated drivetrains, maintenance-free



## Geislinger

### Robust torsional elastic, high-damping steel spring coupling

**Benefit:** Reduction of wind turbine noise

Benefit: Reduction of wind turbine noise

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## Geislinger

### Tuned torsional vibration steel spring damper

wed a reduction in double-digit dB values.



## Geislinger

### Broadband torsional vibration viscous damper

Various design options, and hydrodynamic dam- The Geislinger Vdamp<sup>®</sup> viscous type damper The membranes of the Gesilco<sup>®</sup> Butterfly cou- Silenco<sup>®</sup> is an acoustically optimized misalignping, allow the torsional Geislinger spring type is a broadband torsional damper which can pling are made of lightweight and highly flexible ment coupling based on our renowned Gesilco® damper to be adapted to every single applica- be considered as an alternative to a Geislinger composite materials in order to secure the lowest technology. It consists of maintenance-free tion. The Geislinger Damper not only reduces spring type damper in wind gearboxes possible reaction forces, which increases the composite membranes with increased damping amplitudes, but also effectively eliminates criti- to reduce structure borne noise. Since a system's reliability. As a replacement to a state- properties, a composite connecting shaft and cal resonances to a frequency beyond operation Vdamp<sup>®</sup> is a closed system without the need of-the-art high-speed coupling in 3-point <u>additional acoustic flanges to achieve the best</u> points. Attached to the planet carrier in the se- of pressurized oil supply and oil return it is or 4-point supported drivetrains, a Gesilco® cond stage of a medium-speed gearbox, angular ideally suited to reduce structure borne noi- Butterfly allows the distance between the gear- The coupling provides resistance to heat, frost, accelerations as a result of gear mesh excitations se in direct-drive wind turbines. A Vdamp<sup>®</sup> box and the generator to be approximately cut oil and offers electrical insulation as an option. are effectively reduced. Simulation results sho- effectively reduces angular accelerations in half. Shortening the length of the main frame Depending on the acoustical needs and the of the second stage planetary carrier over a wide and nacelle enables valuable weight and cost required torque, different versions of flanges, band of frequencies.

**Benefit:** Reduction of wind turbine noise



### Geislinger Gesilco<sup>®</sup> Butterfly

### Lightweight, maintenance-free coupling for short installation lengths

saving potential.

**Benefit:** Reduction of the length and the cost of the drivetrain, maintenance-free



## Geislinger

### Lightweight coupling with high additional acoustic sound attenuation

possible sound attenuation of your driveline. membranes and shafts are available.

Benefit: Reduction of wind turbine noise. maintenance-free



## DISCOVER THE WORLD OF GEISLINGER





### geislinger.com

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